

DATE 1947

PARTS FOR SYNCHRONOME
STANDARD MASTER CLOCK

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Part:

£. s. d.

Part No:	Qty:		
	1	Full size print of master clock pendulum movement	
1- A	1	Baseplate casting	8. 6.
1	1	Baseplate casting (machined, drilled, tapped and painted)	15. 0.
2 H1	1	Piece of Swedish iron 6" long to make 2 poles	2. 15. 0.
2	2	Swedish iron poles, turned, drilled and tapped	1. 6.
2 3 4	2	Made up Bobbins, consisting of parts 2, 3 and 4 (not wound)	3. 6.
3	4	Brass blanks for Bobbins	1. 7. 6.
2 3 4 etc.	2	Bobbins finished, lacquered and wound with fixing screws	1. 0.
6 G	1	5" piece of $\frac{1}{8}$ " x $\frac{1}{8}$ " Armature iron	1. 15. 0.
6	1	Armature shaped, drilled and tapped	1. 0.
6 7 8	1	Armature, finished and fitted with Arbor, tailspring, stud LOBA screw washer and flex, with contact screw	17. 6.
7	1	Piece of silver steel $1\frac{1}{8}$ " long x size 48 KDG for making Arbor	1. 17. 6.
7	1	Finished Arbor	3.
8 G6	1	Tailspring stud	7. 6.
8	1	Tailspring stud, finished and lacquered	6.
9 G5	1	Tailspring	1. 0.
✓ 10	1	Finished contact screw complete with milled nut and platinum contact with lacquered	6.
11 E	1	Gravity lever casting	8. 6.
12 E12.	1	Piece of silver steel $1\frac{1}{8}$ " x 30 MDG	2. 0.
12 E12.	1	Gravity lever Arbor, finished	3.
13 E10.	1	Piece of silvered steel for making roller 1" x 1 MDG	7. 6.
13	1	Finished gravity lever roller	3.
14	1	Finished U catch	7. 6.
✓ 15 E1	1	Ebonite contact block, drilled.	3. 6.
✓ 16 E2.	1	Strip of brass for contact strip	1. 6.
16	1	Finished strip with contact, finished	6.
15 16	1	Finished ebonite contact block with finished contact strip, screw and flex complete	7. 6.
11 to 16 etc.	1	Finished gravity lever absolutely complete	12. 6.
17 F1	1	15 Tooth Wheel, cut only	2. 12. 6.
18	1	Piece of silver steel $1\frac{1}{4}$ " x 40 MDG	3. 6.
18	1	Finished 15 tooth wheel, Arbor only	3.
19	1	Collet	7. 6.
20 F2	1	Piece of silver steel $1\frac{3}{4}$ " x 53 MDG	6.
21	1	Collet	3.
17 to 21	1	Complete 15 tooth wheel on Arbor, fitted with vane, cleaned, lacquered and finished	8.
22 F8	1	Catch, stamping	1. 2. 6.
23	1	Accelerator catch	6.
24	1	Piece of silver steel $1\frac{3}{4}$ " x 40 MDG	6.
24	1	Catch Arbor finished	3.
25	1	Collet	7. 6.
22 to 25	1	Complete catch finished	6.
26	1	Catch spring	1. 0. 0.
27 F6	1	Backstop lever stamping	6.

28	1	Piece of silver steel $1\frac{3}{4}$ "x40 MDG	3d.
28	1	Backstop Arbor finished	7. 6d.
29	1	Collet	6d.
30A F5	1	Glass roller	2. 6d.
31	1	Roller stud	2. 6d.
27 to 31	1	Complete backstop finished	15. 0d.
32	1	N.R.A. lever, brass stamping	6d.
32	1	N.R.A. lever, finished and lacquered	5. 0d.
33	1	N.R.A. plate engraved and finished	2. 0d.
35	1	Bush for N.R.A. lever, machined,	1. 0d.
35	1	Bush for N.R.A. lever finished and lacquered	1. 6d.
36	1	Spring washer, machined.	3d.
36	1	Spring washer, finished	6d.
37	1	Wire for N.R.A.	1. 0d.
38	1	Guide stud, machined	9d.
38	1	Guide stud, finished	1. 0d.
39	1	Special screw	6d.
32 to 39	1	Complete N.R.A. set assembled and finished	15. 0d.
40 F	1	Bridge plate stamping	6d.
40	1	Bridge plate stamping drilled	1. 0d.
40	1	Bridge plate stamping finished and lacquered	7. 6d.
41 E13	1	Gravity lever top plate stamping	6d.
41	1	Gravity lever top plate stamping drilled	1. 0d.
41	1	Gravity lever top plate stamping drilled, finished and lacquered	5. 0d.
42 G3	1	Armature top plate stamping	6d.
42	1	Armature top plate stamping drilled	1. 0d.
42	1	Armature top plate stamping drilled finished and lacquered	5. 0d.
43	1	Capstan pillar, machined	1. 0d.
43	1	Capstan pillar, finished and lacquered	1. 6d.
44	1	Capstan screw machined	6d.
44	1	Capstan screw finished and lacquered	1. 0d.
45	1	Capstan nut, machined	6d.
45	1	Capstan nut finished and lacquered	1. 0d.
46	1	Brass buffer (small) machined	6d.
47 P	1	Brass buffer (large) machined	6d.
	1	Complete buffer unit finished and lacquered consisting of parts 43, 44, 45, 46 and 47 and leather or felt buffer fitted	5. 0d.
48 G6	1	Tailspring screw, machined	1. 0d.
48 G5	1	Tailspring screw, finished and lacquered	1. 6d.
	1	Assembly of parts 49, 50, 51, 52 machined, finished and lacquered	5. 6d.
53	4	Insulating washers	1. 0d.
54	2	Insulating tubes	1. 0d.
55 G4	1	Armature pivot bearing screw	6d.
56 5 1/2 X 1/3	1	Gravity lever bearing screw	6d.
57 E11	1	Gravity lever roller screw	6d.
58	2	15 T. wheel and backstop screw	1. 0d.
59 F12	1	Catch pivot bearing screw	6d.
	1	Set of bearing screws, consisting of 55, 56, 57, 59 and one off each also 58, two off (6 screws)	3. 0d.
60 A9	1	Strip of brass for two trunnion clamps $6" \times \frac{3}{8}" \times \frac{1}{8}"$	6d.
60	2	Trunnion clamps	1. 6d.
61 A8	2	Threads 5 B.A.	6d.

70	B5	1	Piece of mild steel $2\frac{1}{2}"$ x $\frac{1}{4}"$ dia. for trunnion		3s
70		1	Trunnion machined and finished	1l.	0s
71 & 72	B3 & B4	1	Top chop complete, finished and lacquered	10s	0s
73	B1	1	Bottom chop, machined	4s	3s
73		1	Bottom chop finished and lacquered	6s	0s
74	B2	1	Suspension spring		6s
75	B	1	Invar Pendulum Rod, threaded and drilled	1l. 7s	6s
75	B	1	Length of mild steel 42" long for Pendulum rod	1l.	6s
76	C5	1	Rating thread	1l.	0s
77	C7	1	Rating nut, machined	1s	0s
77		1	Rating nut, finished and lacquered	2s	6s
78	D	1	Pallet casting	2s	6s
78 & 79		1	Pallet, finished and lacquered and screw fitted	1. 5s	0s
78		1	Pallet, machined	17s	6s
79		1	Pallet click screw (slotted)		6s
80 & 81		1	Click, finished complete with jewel	8s	6s
81		1	Jewel	5s	0s
82		1	Cast iron bob casting	13s	6s
83		1	Top collar for cast iron bob		6s
84		1	Bottom washer for cast iron bob		6s
82, 83, 84		1	Cast iron bob, finished, painted and with finished top and bottom collars	1. 2s	6d.
82		1	Steel bob, machined	1. 5s	0d.
83		1	Top collar for steel bob		6d.
84		1	Bottom washer for steel bob		6d.
82, 83, 84		1	Steel bob finished, painted and with finished top and bottom collars	1. 10s	0d.
85 & 86		1	Weight tray, finished and lacquered	8s	6d.

When ordering 10% should be added to the total sum of the order to cover cost of packing and delivery.

We have available for disposal a small number of second hand unreconditioned impulse movements suitable for operating hands and dials up to 10" dia. at 17/6d each.

The Synchronome Co., Ltd.,
 Woodside Place,
 Mount Pleasant,
 Alperton
 Wembley,
 Middlesex.